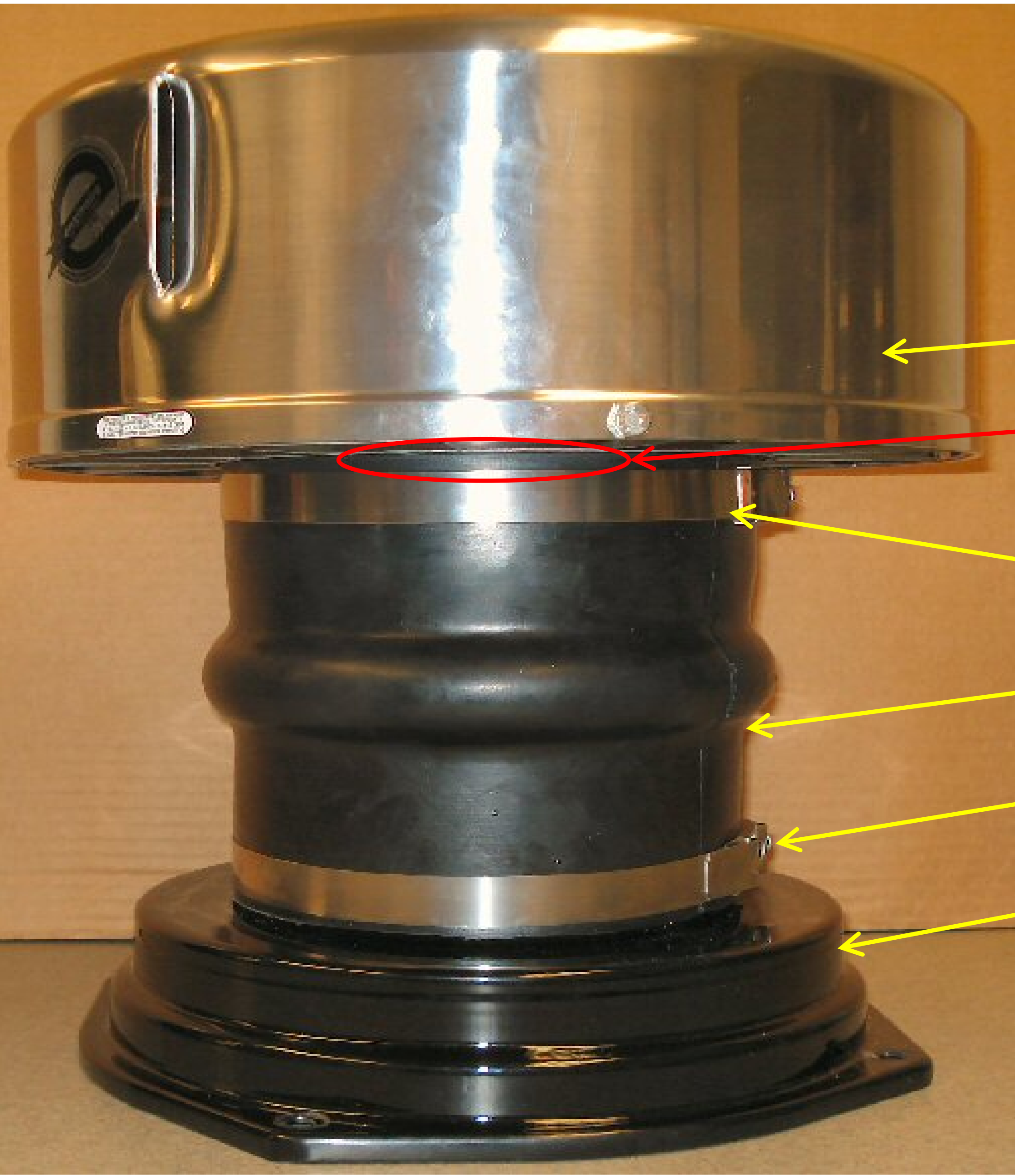


ITEM #	PART #	DESCRIPTION	QNTY	TORQUE VALUE
1	19482	PRE-CLEANER, 7"	1	
2	31649	CLAMP, T-BOLT, 7.75"	1	
3	16832	HOSE, HUNP, STR, 7 x 7	1	
4	19886	CLAMP, T-BOLT, 7.38"	1	
5	31650	AIR FILTER CAP,P12-9464	1	



19482

LOCATE CLAMP TO ALLOW A MAXIMUM GAP OF 1/8" BETWEEN PRE-CLEANER

31649

16832

19886

31650

DFT COLOR	
▲	BLUE
●	YELLOW
■	

TEREX WORK INSTRUCTION PROCEDURE						
MODEL	XXX	DATE	2009-03-26	DESCRIP	KIT	
CYCLE TIME		BY	JFT	PAGE	1 OF 1	DWG REF
		REV	0	WORK INSTRUCTION NUMBER		

LOCTITE NUMBER



OR CODE
RECHECK/VERIFY
W-WORK PROCESS
RED - TQC
RE
IR, AIR FILTER, EPA 2007
31651