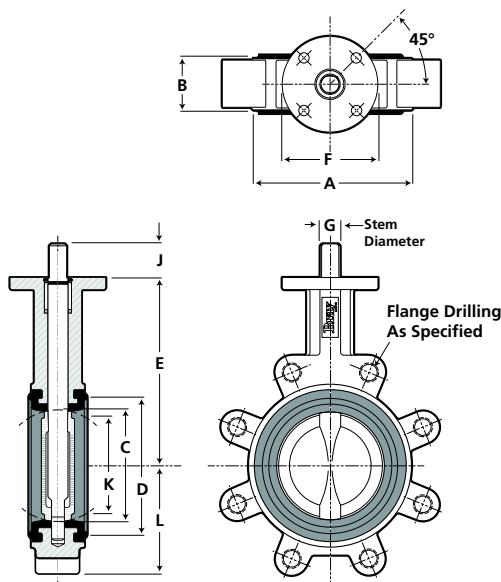
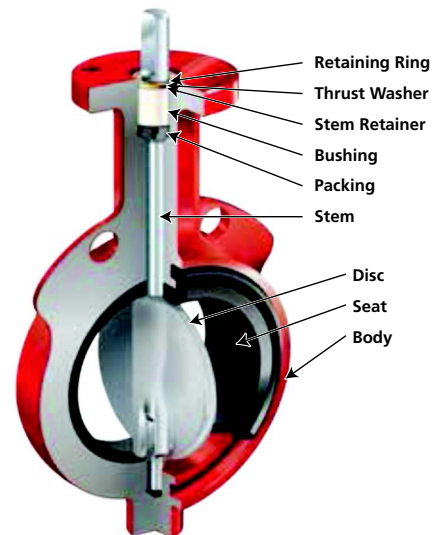
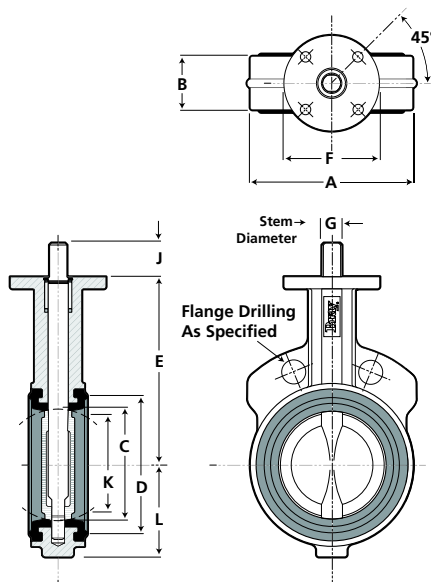


Series 31 Lug



Series 30 Wafer



IMPERIAL DIMENSIONS: Inches

Valve Size	A	B	C	D	E	F	Top Plate Drilling			G	H	J	K	L		Adapter Code	Weight (lbs.)		Bolt Circle	No of Holes	Threads ISO Coarse
							BC	No of Holes	Hole Diameter					Wafer	Lug		Wafer	Lug			
2	3.69	1.62	2.00	2.85	5.50	3.54	2.76	4	.39	.55	.39	1.25	1.32	2.22	2.30	A	5.5	7.0	4.75	4	.62-11
2 1/2	4.19	1.75	2.50	3.36	6.00	3.54	2.76	4	.39	.55	.39	1.25	1.91	2.47	2.57	A	7.0	8.0	5.50	4	.62-11
3	4.88	1.75	3.00	4.15	6.25	3.54	2.76	4	.39	.55	.39	1.25	2.55	2.81	2.81	A	7.5	9.0	6.00	4	.62-11
4	6.06	2.00	4.00	5.16	7.00	3.54	2.76	4	.39	.63	.43	1.25	3.57	3.41	4.09	B	11.5	15.0	7.50	8	.62-11
5	7.06	2.12	5.00	6.16	7.50	3.54	2.76	4	.39	.75	.51	1.25	4.63	4.03	4.61	C	14.0	20.0	8.50	8	.75-10
6	8.12	2.12	5.75	7.02	8.00	3.54	2.76	4	.39	.75	.51	1.25	5.45	4.53	5.06	C	17.0	23.0	9.50	8	.75-10
8	10.50	2.50	7.75	9.47	9.50	5.91	4.92	4	.57	.87	.63	1.25	7.45	5.75	6.05	D	34.0	42.0	11.75	8	.75-10
10	12.75	2.50	9.75	11.47	10.72	5.91	4.92	4	.57	1.18	.87	2.00	9.53	7.12	7.69	E	49.0	66.0	14.25	12	.88-9
12	14.88	3.00	11.75	13.47	12.25	5.91	4.92	4	.57	1.18	.87	2.00	11.47	8.12	9.02	E	67.0	88.0	17.00	12	.88-9

Note: K dimension is disc chordal dimension at valve face.

METRIC DIMENSIONS: Millimeters

Valve Size	A	B	C	D	E	F	Top Plate Drilling			G	H	J	K	L		Adapter Code	Weight (Kg)		Lug Bolting Data		
							BC	No of Holes	Hole Diameter					Wafer	Lug		Wafer	Lug	Bolt Circle	No of Holes	Threads ISO Coarse
50	94	41.2	51	72	140	90	70	4	10	14	10	32	34	56	58	A	2.5	3	121	4	.62-11
65	106	44.5	64	85	152	90	70	4	10	14	10	32	49	63	65	A	3	3.5	140	4	.62-11
80	124	44.5	76	102	159	90	70	4	10	14	10	32	65	71	71	A	3.5	4	152	4	.62-11
100	154	50.8	102	131	178	90	70	4	10	16	11	32	91	87	104	B	5	7	191	8	.62-11
125	181	54.0	127	156	190	90	70	4	10	19	13	32	118	102	117	C	6	9	216	8	.75-10
150	206	54.0	146	178	203	90	70	4	10	19	13	32	138	115	129	C	8	10	241	8	.75-10
200	267	63.5	197	240	241	150	125	4	14	22	16	32	189	146	154	D	15	19	298	8	.75-10
250	324	63.5	248	291	273	150	125	4	14	30	22	51	242	181	195	E	22	30	362	12	.88-9
300	378	76.2	298	342	311	150	125	4	14	30	22	51	291	206	229	E	30	40	432	12	.88-9

Note: K dimension is disc chordal dimension at valve face.