

CHECK TANDDEM V...				
INSTALL TORQUE ARMS				
SET TANDDEM RIDE HEIGHT				
CHECK TANDDEM SIDE-TO-SIDE				
SET LENGTH OF DT & RT	MEASURE T...			
SET TANDDEM DEGREE	NO MORE THAN 1/16" FROM			
TORQUE TANDDEM WHEELS	DT 5.5-6 @ DEG., RT @ 8.5-9 DEG.			
TEREX INTERLUBE PREP	450 FT/LBS. HUB PILOTTED & 225 FT/LBS. SPOKE			
STEERING GEAR	CHANGE OUT ZERKS FOR LUBE FITTINGS, RUN GREASE LINES			
CHECK MEASUREMENTS ACROSS				
INSTALL STEERING GEAR BOLTS 3/4"	SET TO WITHIN 1/8" FRONT-TO-BACK	✓	5A	
INSTALL PILLOW BLOCK	3/4" BOLTS TORQUE @ 350 FT/LBS.	✓	5A	
INSTALL PITMAN ARM	TORQUE BOLTS @ 175 FT/LBS. & SLEEVE IS TIGHT.	✓	5A	
CHECK TORQUE ON PITMAN ARM	5-AXLE SET @ 12TH TOOTH, 4-AXLE @ 11TH TOOTH	✓	5A	
CHECK PILLOW BLOCK CLEARANCE	TORQUE PITMAN ARM TO 350 FT/LBS.	✓	5A	
TEREX INTERLUBE PREP - STEERING GEAR	1/8" CLEARANCE BETWEEN UPRIGHT HOLE & BLOCK	✓	5A	
FRONT AXLE	ADD POP-ON FITTING FOR LUBE SYS	✓	5A	
INSTALL SPRING PINS	SLOTTED NUTS, TIGHTEN & GREASE PINS	✓	5A	
TORQUE FRONT AXLE W/STRAIGHT HOLD DOWN BOLTS	TORQUE TO 500 FT LBS	✓	5A	